

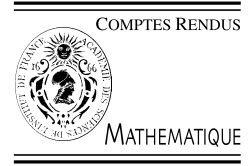


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# Non-parametric estimation of lifetime and repair time criteria for a semi-Markov process

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## Abstract

In this Note, we model an industrial system by a semi-Markov process where failure and repair phenomena are in mutual competition. A non-parametric estimation method for system component lifetime and repair time distributions and for associated hazard rate functions is proposed. The lifetime and repair time empirical distributions are reduced to two Kaplan–Meier estimators. A numerical example from an industrial system with three components and one repair man modeled by a birth and death process is provided to illustrate the previous results. *To cite this article: A.-L. Afchain, C. R. Acad. Sci. Paris, Ser. I 339 (2004).*

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## Résumé

**Estimation non paramétrique des indicateurs de survie et de réparation pour un processus semi-markovien.** Cette note modélise, par un processus semi-markovien, un système industriel où les phénomènes de panne et de réparation sont en compétition mutuelle. Une méthode d'estimation non paramétrique pour les distributions de durée de survie et de réparation d'un composant du système et pour les fonctions taux de hasard associées est proposée. Les distributions empiriques de durée de survie et de réparation sont réduites à deux estimateurs de Kaplan–Meier. Un exemple numérique tiré d'un système industriel à trois composants et un réparateur modélisé par un processus de naissance et de mort, est fourni à titre d'illustration. *Pour citer cet article : A.-L. Afchain, C. R. Acad. Sci. Paris, Ser. I 339 (2004).*

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Let assume a situation where two phenomena, the failure and the repair of an industrial system are in mutual competition, but independent. On a censored period, we observe this industrial system composed by  $m$  components and one repair man [1]. The components are independent and identical with respect to failure and complete repair

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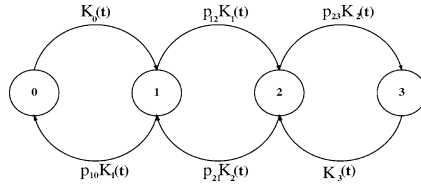


Fig. 1. Example of semi-Markov graph with  $m = 3$  and one repair man

treatments. The system with  $m$  components is modelled by a semi-Markov process [7], whose states correspond to the number of breakdown state components (see Fig. 1).

In this report, we consider a random censure model as described in Fleming and Harrington [5] (p. 90) and a non-parametric estimation approach for the system component lifetime and repair time distributions and the associated instantaneous hazard rate functions is proposed.

**Definition 1.** A random censure model is defined by the pairs  $(Z_i, \delta_i)_{0 \leq i \leq m}$  where

- $Z_i = \min(U_i, V_i)$ ,  $Z_i$  is a positive random variable corresponding to the sojourn time in state  $i$  with distribution  $K_i$ ,  $U_i$  being the repair time in state  $i$  with distribution  $G_i$  and  $V_i = \min(S_{i+1}, S_{i+2}, \dots, S_m)$ ,  $S_{i+1}$  being the onset of the first failure for the  $m - i$  components which are not in breakdown order with distribution  $F_{i+1}$ . The positive random variables  $U_i$  and  $V_i$  are independent.
- $\delta_i$  defines the dummy variable, taking values in the set  $\{0, 1\}$ :

$$\delta_i = 1_{\{U_i \geq V_i\}} = \begin{cases} 1, & i \rightarrow i + 1, \\ 0, & i \rightarrow i - 1, \end{cases} \quad i = 0, 1, \dots, m$$

with  $i \rightarrow i - 1$  ( $i \rightarrow i + 1$ , respectively) meaning that one out of  $m$  components is under repair (i.e. fails, respectively).

**Definition 2.** From the random censure model, the  $(Z_i, \delta_i)$ -distribution is defined, for  $i = 0, \dots, m$ , by  $K_{ij}(t) = \mathbb{P}(Z_i \leq t, \delta_i = j)$  with  $j = 0, 1$ .

From  $(Z_i, \delta_i)$ -distribution (see Definition (2)), we construct the estimator of  $(F_{i+1}(t), G_i(t))_{1 \leq i \leq m-1, t \in \mathbb{R}^+}$  defined by  $(\hat{F}_{i+1}(t), \hat{G}_i(t))_{1 \leq i \leq m-1, t \in \mathbb{R}^+}$ . From definition of  $Z_i = \min(U_i, V_i)$ , we can write the Efron mechanism [2], written as  $1 - K_i(t) = [1 - F_{i+1}(t)]^{m-i} [1 - G_i(t)]$ . Thus, a  $m$ -differential equation system is provided with respect to unknowns  $F_{i+1}$  and  $G_i$  written as:

$$\begin{cases} dK_{i0}(t) = [1 - F_{i+1}(t)]^{m-i} dG_i(t) = \left[ \frac{1 - K_i(t)}{1 - G_i(t)} \right] dG_i(t), \\ dK_{i1}(t) = (m - i) [1 - F_{i+1}(t)]^{m-i-1} [1 - G_i(t)] dF_{i+1}(t) = (m - i) \left[ \frac{1 - K_i(t)}{1 - F_{i+1}(t)} \right] dF_{i+1}(t). \end{cases} \quad (1)$$

Differential equation system (1) must undergo the *estimation procedure* on observation period  $[0; T]$  of  $\mathbb{R}^+$  [5] (p. 26, Eq. (3.1)) [4]. The lifetime and repair time empirical distributions can be reduced to two Kaplan–Meier estimators [6] from random sample  $(Z_{i(k)}, \delta_{i(k)})_{0 \leq i \leq m, 1 \leq k \leq n}$  with size  $n$  defined by  $n = \sum_{i=0}^m n_i = \sum_{i=0}^m (n_{i0} + n_{i1})$  where  $i(k)$  means that, at the  $k$ -th jump, the semi-Markov process stays in state  $i$ . Besides,  $Z_{i(k)}$  ( $\delta_{i(k)}$ , respectively) is defined as the  $k$ -th realization of random variable  $Z_i$  (indicator  $\delta_i$ , respectively) when the process visits  $n_i$  times the state  $i$  (and when it makes a transition towards the previous in  $n_{i0}$  times or the following state in  $n_{i1}$  times, respectively). The *discretization* stage consists of splitting up  $[0; T]$  into  $m + 1$  irregular sub-intervals  $[0; Z_{i(n_i)}[$  with  $i$  varying from 0 to  $m$ . Then, each sub-interval  $[0; Z_{i(n_i)}[ = \bigcup_{k=1}^{n_i} [Z_{i(k-1)}; Z_{i(k)}[$  is split

into  $N$  constant steps with length  $h_i = Z_{i(n_i)}/N$ ,  $N$  being arbitrarily fixed. In each interval  $[Z_{i(k-1)}; Z_{i(k)}[$  for all  $k = 1, \dots, n_i$ , beginning at the failure time and ending before the true one which follows, the lifetime distribution is piecewise constant.

Let us take for example the case of  $\widehat{K}_{i1}$  (the case of  $\widehat{K}_{i0}$  is treated in the same way to obtain  $\widehat{G}_i$ , the repair time empirical distribution). After the discretization stage and the estimation procedure with  $\Delta \widehat{F}_{i+1}(k) = \widehat{F}_{i+1}(k+1) - \widehat{F}_{i+1}(k) = \widehat{F}_{i+1}(k) - \widehat{F}_{i+1}(k+1)$  and  $\overline{F}_{i+1}(k) = 1 - F_{i+1}(k)$ , we deduce that:

$$\widehat{F}_{i+1}(k+1) = \left\{ 1 - \frac{\Delta \widehat{K}_{i1}(k)}{(m-i)[1 - \widehat{K}_i(k)]} \right\} \widehat{F}_{i+1}(k).$$

By simplification member to member of the previous equation for  $l = 0, \dots, k-1$  (with  $\widehat{F}_{i+1}(0) = 1$ ), we obtain the following expressions:

$$1 - \widehat{F}_{i+1}(k) = \prod_{l=0}^{k-1} \left\{ 1 - \frac{\Delta \widehat{K}_{i1}(l)}{(m-i)[1 - \widehat{K}_i(l)]} \right\} \Rightarrow \widehat{F}_{i+1}(t, T) = 1 - \prod_{s \leq t} \left\{ 1 - \frac{\Delta \widehat{K}_{i1}(s, T)}{(m-i)[1 - \widehat{K}_i(s, T)]} \right\} \quad (2)$$

with  $\widehat{K}_{i1}(t, T) = \frac{1}{n_i} \sum_{k=1}^n 1_{\{Z_{i(k)} \leq t, \delta_{i(k)}=1\}}$ ,  $\Delta \widehat{K}_{i1}(t, T) = \frac{1}{n_i}$  and  $\widehat{K}_i(t, T) = \frac{1}{n_i} \sum_{k=1}^n 1_{\{Z_{i(k)} \leq t\}}$ .

Let take for example the case of  $\lambda_{i+1}$  called functional of component lifetime density [9] (p. 147). The case of the repairtime density,  $\mu_i$  is treated in the same way. From system (1) whose solutions are  $\widehat{F}_{i+1}$  and  $\widehat{G}_i$ , the failure rate function and its estimator verify, for all interval  $[0; Z_{i(n_i)}]$  defined above, the following relation, such as, for all  $i = 0, \dots, m-1$ , we have:

$$\lambda_{i+1}(t) dt = \frac{dF_{i+1}(t)}{1 - F_{i+1}(t)} = \frac{dK_{i1}(t)}{(m-i)[1 - K_i(t)]} \Rightarrow \hat{\lambda}_{i+1}(t, T)h_i = \frac{\Delta \widehat{K}_{i1}(t, T)}{(m-i)[1 - \widehat{K}_i(t, T)]} \quad (3)$$

where term  $dK_{ij}(t)$  is estimated by  $\frac{1}{n_{ij}} \sum_{k=1}^n 1_{\{Z_{i(k-1)} \leq t \leq Z_{i(k)}, \delta_{i(k)}=j\}}$ . The term  $dt$  is replaced by constant step  $h_i$ . Under Definition 1, the failure rate function wanted is estimated by the following expression:

$$\hat{\lambda}_{i+1}(t, T) = \frac{1_{\{Z_{i(k-1)} \leq t \leq Z_{i(k)}, \delta_{i(k)}=1\}}}{n_i(m-i)h_i[1 - \widehat{K}_i(Z_{i(k-1)})]}. \quad (4)$$

**Proposition 3.** *The lifetime and repairtime empirical distributions defined by (2) are almost sure consistent estimators, when  $t$  tends towards infinity, in the sense that:*

$$\begin{cases} \widehat{F}_{i+1}(t, T) - F_{i+1}(t) \rightarrow 0 & \text{(a.s.)}, \\ \widehat{G}_i(t, T) - G_i(t) \rightarrow 0 & \text{(a.s.)}. \end{cases}$$

**Proof of Proposition 3.** Let us take for example the case of  $\widehat{F}_{i+1}$  (the case of  $\widehat{G}_i$  is treated in the same way). By combining Eq. (2) with Eq. (3) and by using the limited development of  $\log(1-x)$  for all  $x$  on the neighbourhood of zero, we obtain the following result:

$$1 - \widehat{F}_{i+1}(t, T) = \prod_{1 \leq k \leq n_i; Z_{i(k)} \leq t} \left\{ 1 - h_i \hat{\lambda}_{i+1}(Z_{i(k)}) \right\}^{\delta_{i(k)}} \approx \exp \left\{ - \sum_{k=1}^{n_i} \delta_{i(k)} h_i \hat{\lambda}_{i+1}(Z_{i(k)}) \right\}$$

with  $1 - \widehat{K}_i(t, T) \neq 0$  and  $h_i$  being finite. Let consider an interval  $[0; \tau]$ ,  $\tau < T$  with  $Z_{i(0)} = 0, \dots, Z_{i(n_{i1})} = t, \dots, Z_{i(n_i)} = \tau$ , such as:

$$\sum_{k=1}^{n_{i1}} h_i \hat{\lambda}_{i+1}(Z_{i(k)}) \approx \int_0^t \hat{\lambda}_{i+1}(s, T) ds \quad \text{with} \quad \hat{\Lambda}_{i+1}(t, T) = \int_0^t \hat{\lambda}_{i+1}(s, T) ds \quad \forall t \in [0; \tau].$$

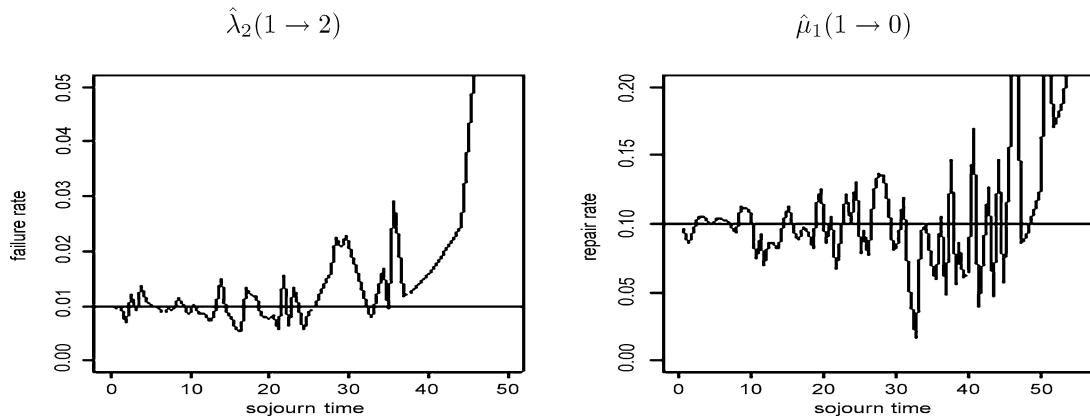


Fig. 2. Curves of failure rate function  $\hat{\lambda}_2$  and of repair rate function  $\hat{\mu}_1$  versus sojourn time sample  $(Z_{1(k)})_{1 \leq k \leq n_1}$  with  $n = 10\,000$  and  $(\lambda, \mu) = (0.1, 0.01)$  for an industrial system with  $m = 3$  components and one repairman.

Thus, we obtain the relation  $\hat{F}_{i+1}(t, T) \approx 1 - e^{-\hat{\Lambda}_{i+1}(t, T)}$ . Given that series  $(\hat{\Lambda}_{i+1})_{0 \leq i \leq m-1}$  is in probability convergent [5] (pp. 92–94), then series  $(\hat{F}_{i+1})_{0 \leq i \leq m-1}$  is consistent by exponential continuity for large  $t$  (for more details, see [8]). By analogy, we deduce that series  $(G_i)_{1 \leq i \leq m}$  admits a consistent estimator for large  $t$ .  $\square$

In order to validate the non-parametric estimation approach with a numerical viewpoint, we *simulate* a birth and death process (Markov process) which models an industrial system with three components and one repair man. The component lifetime and repair time distributions are computed from a sample constituted by  $n$  successive sojourn times in the different states of the Markov process. They are exponential with constant parameters  $\lambda$  and  $\mu$ , respectively and are well-numerically compared to the ones from formulae (2) (see [1], p. 171, Fig. 2.3). The failure and repair rate functions  $\lambda_2$  and  $\mu_1$  deduced from formulae (3) are represented on Fig. 2 (see [3] for the simulation method).

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